

FINAL PRODUCT SPECIFICATION_RTU **ORGANIC HEAT TREATED**

Document no: FN-26 Issue date: 10.01.2021 Revision: 5 Revision date: 29.12.2022 Page: 1/5

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PRODUCT NAME:	Seedless Dried Grapes (Vitis Vinifera)
COMMERCIAL NAME:	Organic Turkish Sultanas
	Seedless dried grapes obtained from Vitis Vinifera species; lye dipped (potassium carbonate, olive oil and water solution), sundried in the vineyards, purchased from the farmers and stored in owned warehouses to clean from the contaminants in the factory.

2. PRODUCT COMPOSITION

INGREDIENT NAME	FUNCTION	COUNTRY OF ORIGIN	% in PRODUCT
1. Organic Turkish Sultanas	Fruit	Turkey	99.5
2. Organic Sunflower Oil	Coating Agent	Turkey	0.5

3. ORGANOLEPTIC CHARACTERISTICS

ODOR:	Typical to raisins, no foreign odor
TASTE:	Sweet, slightly caramelised and fruity
FLAVOR:	Free off flavor
APPEARANCE:	Undamaged whole and clean
TEXTURE:	Freeflowing

4. PRODUCT SIZE

MINIMUM	MAXIMUM	TOLERANCE*
-	240	+10
241	300	+-10
301	400	+-10
401	550	+-10
551+	-	-10
	- 241 301 401	240 241 300 301 400 401 550

Berry Size Uniformity: % 80 (Since the product is not round shape but sieved throug round sieves, there is always possibility of % 20 homogenity.

* The product is sieved through round sieves with different sizes (8-8.5-9-9.5-10-11-12-13-14-15 mm) depending on the target berry size. Tolerance value is given because the product does not have a uniform size.

** Please pay attention for color coding once considering the product quality according to 100 g analysis.

5. PRODUCT COLOR

* Type 7-8-9-10-11 as per TS3411		
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FINAL PRODUCT SPECIFICATION_RTU ORGANIC HEAT TREATED

Document no: FN-26 Issue date: 10.01.2021 Revision: 5 Revision date: 29.12.2022 Page: 2/5

6. PHYSICAL PARAMETERS

PARAMETER	MINIMUM	MAXIMUM	UNIT
Stalks (4-10 mm)	0	1	12,5 kg
Stalks (10 mm)	0	1	125 kg
Embedded Stems	0	1	12,5 kg
Free Stems	0	1	12,5 kg
Stone (<2mm)	0	1	1 ton
Stone (>2mm)	0	1	1 ton
· · · • · · · · · · · · · · · · · · · ·	0	1,5	100 g
(standard and jumbo size)	0	1	100 g
(medium size)	0	1,5	100 g
Underdeveloped Berries (small size)	0	2	100 g
Underdeveloped Berries (small small size)	0	2,5	100 g
Shrivelled	0	1	100 g
Berries with seeds	0	2 berries	100 g
Sugarized Berries Before May	0	1	100 g
Sugarized Berries After May	0	2	100 g
Moldy Berries	0	1,5	100 g
•	0	1	100 g
Attached Capstems (standard and jumbo berry size)	0	1 berries	100 g
Attached Capstems (medium berry size)		2 berries	100 g
Attached Capstems (small berry size)	U	3 berries	100 g
Attached Capstems (small small berry size)	0	4 berries	100 g
Not Dangerous Foreign Material**	0	1	1 ton
Dangerous Foreign Material***	0	0	20 tonnes
Lump	0	5	12,5 kg
XTC2411 is taken as reference for any metals not recified in the qualification			

 ${ t *TS3411}$ is taken as reference for parameters not specified in the specification.

** Not Dangerous Foreign Material: Sack rope, leaves, plant source material

*** Dangerous Foreign Material: Glass, hard plastic, metal, wood etc.

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	Line 1 Process *Organic production is done only at line 1.*		
Processing Type	7 times Aspirated, 2 times washed with water, sieved through several sieves with different dimensions, 4 times laser scanned, robot picker, X-Ray scanned, Inline and box metal detected		
4th Laser Scanner (CCP1 for line 1)	Challenged with 9 different color of plastics used in the factory four times a day (white, yellow, green, red, blue, grey,orange,purple, pink, black and transparent)		
X-Ray (CCP2)	Challenged with four test cards four times a day (4 mm Ceramic, 3 mm Glass, 1*3 mm Metal Wire, 1.5 mm Stainless St	teel)	
Inline Metal Detector (CCP3)	Challenged with three test pieces four times a day (1 mm Fe, 1.2 mm Non-Fe, 1.5 mm Stainless Steel, 20 mm screw)		
Box Metal Detector (CCP3)	Challenged with four test cards four times a day (2 mm Fe, 2.5 mm Non-Fe, 3 mm Stainless Steel, metal embedded band aid)		
Ovent Treatment (CCP4)	Center of the product should reach 50 degree Celcius and stay in the oven for half an hour (for <1000 T=53 o C, half a	an hour)	

8. CHEMICAL PARAMETERS

PARAMETER	MINIMUM	MAXIMUM	UNIT
Moisture	14	17	%
Vegetable Oil (Non GMO)	0.3	0.5	%
Ochratoxin A*	0	8	ppb
Aflatoxin B1*	0	2	ppb
Aflatoxin B1+B2+G1+G2*	0	4	ppb
Pesticide	0	<0,01**	mg/kg
	EC No: 1881/2006		
* FU 1881/2006-466/2001			

** With a detection of limit analysis of 0.01 ppm no pesticide should be detected.

9. MICROBIOLOGICAL PARAMETERS

PARAMETER	MINIMUM	MAXIMUM	UNIT
тус	0	10000	cfu/g
Mold&Yeast	0	10000-5000-1000-500*	cfu/g
E.coli	Not Detected	-	cfu/g
Salmonella	Not Detected	-	cfu/25 g
Bacillus Cereus	0	100	cfu/g
Lysteria Monocytogenes	Not Detected	-	cfu/25 g
EC No: 2073/2005 (starred values can be determined by customer, only process change is the duration of the heat treatment. All can be achieved but must be chosen in purchasing contract.)			

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FINAL PRODUCT SPECIFICATION_RTU ORGANIC HEAT TREATED

Document no: FN-26 Issue date: 10.01.2021 Revision: 5 Revision date: 29.12.2022 Page: 4/5

10. PACKAGING MATERIAL

Primary Packaging	Low Denstiy Polyethylene with a one layer thicness of 35 micron
Primary Packaging	Laminated OPP+CPP/OPP+OPP/OPP+PET (Retail Packing)
Secondary Packaging	Carton board box
* EU Regulation No: 1935/2004, 2023/2006 and EU Commision Directive 2002/72	

11. ADDITIONAL LABELLING REQUIREMENTS OTHER THAN STANDARD LABEL

Must Organic, certified by Ecocert SA, TR_BIO_154 Non-EU Agriculture	, Ecocert and BIO logo
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12. STORAGE AND TRASPORT

Storage	Temperature: 8-25 degree Celcius Max RH: & 65
Best Before	12 months recommended
Intended Use	For industrial purposes. Suitable for bakeries and repackers
Health care	Diabetics, one who has kidney disease, careful on children below 3 years old
Shipment Type	Bulk/Wooden Pallets
Distribution	Sea Container/Road Transport

13. NUTRITIONAL VALUES

Parameter	per 100 g
Energy	1241 kj/292 kcal
Fat*	<0.5 g
* of which saturates	<0.1 g
Carbohydrates**	69 g
** of which sugars	69 g
Fibre	2 g
Protein	2.6 g
Salt	<0.05 g
Sodium	11 mg
Potassium	749 mg
Calcium	50 mg
* Council Directive 90/496/EEC (The values are not analytical values, they are calculated.)	

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FINAL PRODUCT SPECIFICATION_RTU ORGANIC HEAT TREATED

Document no: FN-26 Issue date: 10.01.2021 Revision: 5 Revision date: 29.12.2022 Page: 5/5

14. GMO DECLERATION

We assure that our raw materials and auxiliary materials used for the product detailed below do not contain any Genetically Modified Organisms or derivatives.

So also the vegetable oil used; in accordance with the regulation 1829/2003 on 'Genetically Modified Food and Feed' and 1830/2003 on the 'Tracebility and Labelling of Genetically Modified Organism', does not require any specific labelling.

15. ALLERGENS & INTOLERANCES

Allergens	Present in the product	Present in other products manufactured in the same line	Present in the same manufacturing plant
Peanuts or Derivatives – e.g. groundnuts, peanut meal, peanut butter, peanut oil, peanut proteins, mandelonas	N	N	N
Tree Nuts or Derivatives – e.g. almonds, pecans, walnuts, brazil nuts, hazelnuts, pine nuts, pistachios, macadamia, cashew, almond oil, marzipan	N	N	N
sesame oil, paste	N	N	N
Milk or Derivatives – e.g. whey, butter, casein, lactose, yogurt powder Egg or Derivatives – e.g. egg powder, egg	N	N	N
protein isolates, yolks	N	N	N
Fish or Derivatives – e.g. fish pro teins, oils, extracts	N	N	N
Crustaceans – e.g. shrimp, lobster, crab, crayfish and Shell Fish– e.g. mussels, snails, cockle, scallops, oysters, or their Derivatives e.g. extracts	N	N	N
Soy and Derivatives – e.g. soy protein, soy lecithin. tofu. soy sauce, soy isolates	N	N	N
Wheat, triticale or their derivatives, e.g. spelt, durum, wheat flour, kamut, rye, barley, oats triticale, seasonings, flavour	N	N	N
Gluten and source other than wheat- includes gluten protein or modified gluten protein from wheat, barley, oats, rye, triticale, kamut, spelt, or any part thereof	N	N	N
Sulphites [> 10 ppm] — e.g. sulphur dioxide, sodium metabisulphite, sodium sulphite, etc.	N	N	Υ
Mustard or Derivatives – e.g. mustard seeds, flour	N	N	N
	N	N	N
flavorings	N	N	N
seasonings	N	N	N
	N	N	N
Corn	N	N	N
	Depends on customer request	Y	Y
	N N	N N	N
Monosodium Glutamate	<u>IN</u>	N	N

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